



**TECHNICAL SPECIFICATIONS FOR CALANDERING  
NAUTICAL ECO**

**MACHINE: 97**

COMMON INKS				PAPER WITH NEON INK			
SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING	SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING
4.5	5	205	NO	4	5	205	NO

**MACHINE: KMT**

COMMON INKS				PAPER WITH NEON INK			
SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING	SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING
4.5	5	205	NO	4	5	205	NO

**MACHINE: 98**

COMMON INKS				PAPER WITH NEON INK			
SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING	SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING
3.2	4	205	NO	2.8	4	205	NO

**MACHINE: 93**

COMMON INKS				PAPER WITH NEON INK			
SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING	SPEED	PRESSURE(bar)	TEMP (°)	PRE-SHRINKING
3.2	3.8	205	NO	2.8	3.8	205	NO