



**TECHNICAL SPECIFICATIONS FOR CALANDERING
OPERA ECO**

MACHINE: 97

| COMMON INKS | | | | PAPER WITH NEON INK | | | |
|-------------|---------------|----------|---------------|---------------------|---------------|----------|---------------|
| SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING | SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING |
| 5 | 5 | 205 | NO | 4.5 | 5 | 205 | NO |

MACHINE: KMT

| COMMON INKS | | | | PAPER WITH NEON INK | | | |
|-------------|---------------|----------|---------------|---------------------|---------------|----------|---------------|
| SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING | SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING |
| 5 | 5 | 205 | NO | 4.5 | 5 | 205 | NO |

MACHINE: 98

| COMMON INKS | | | | PAPER WITH NEON INK | | | |
|-------------|---------------|----------|---------------|---------------------|---------------|----------|---------------|
| SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING | SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING |
| 3.2 | 4 | 205 | NO | 2.8 | 4 | 205 | NO |

MACHINE: 93

| COMMON INKS | | | | PAPER WITH NEON INK | | | |
|-------------|---------------|----------|---------------|---------------------|---------------|----------|---------------|
| SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING | SPEED | PRESSURE(bar) | TEMP (°) | PRE-SHRINKING |
| 3.2 | 3.8 | 205 | NO | 2.8 | 3.8 | 205 | NO |